



SIGNATURE SPIRITS

Signature Spirits USA is the beverage division of Ultra Pure, LLC, a global supplier of alcohol products.

Signature Spirits markets domestic and imported specialty spirits of the highest purity.

Why consider Signature Spirits as a supplier?

- “In-stock” products located in MD, NJ and MO. A west coast facility to be open for Winter of 2010. Products shipped within 2-3 business days.
- Special order or non-stock products are custom quoted in price as well as delivery time.
- All products are tested against published specification sheets.
- Sales are “Transfer in Bond” transactions. TTB paperwork and shipping are handled by Ultra Pure, LLC.

Signature Spirits USA

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**PRODUCT SPECIFICATION SHEET
NEUTRAL BEVERAGE
SUGARCANE ALCOHOL 190 PROOF**



Drums: 55 Gallons
Totes: 275 Gallons
ISO Containers: 6300 Gallons

| Specification | Result |
|--------------------------------|--|
| Alcohol strength GL at 20 C | 192 Proof |
| Benzene, Chlorides, Sulfur | Negative |
| Aldehydes (Acetaldehydes) | 0.5 mg/100 ml max |
| Esters (Ethyl Acetate) | 1.0 mg/100 ml max |
| Methanol | 1.0 mg/100 ml max |
| Total Higher Alcohols | 1.0 mg/100 ml max |
| Acidity (as Acetic Acid) | 0.5 mg/100 ml max |
| Permanganate time test at 20 C | 20 minutes min. |
| Alkalinity | Negative |
| Crotonaldehyde | Negative |
| Cyclohexane, Hydrocarbons | Negative |
| Dry Extracts | 1,5 mg/100ml max |
| Absorption UV (1cm-Cuvette) | |
| At 220 nanometers | 0.20 max |
| At 230 nanometers | 0.10 max |
| At 240 nanometers | 0.05 max |
| At 270 nanometers | 0.02 max |
| At 300 nanometers | 0.01 max |
| Curve to be smooth and regular | |
| Aspect | Clear and exempt of material in suspension |