



**SIGNATURE
SPIRITS**

Signature Spirits USA is the beverage division of Ultra Pure, LLC, a global supplier of alcohol products.

Signature Spirits markets domestic and imported specialty spirits of the highest purity.

**Why consider Signature
Spirits as a supplier?**

- “In-stock” products located in MD, NJ and MO. A west coast facility to be open for Winter of 2010. Products shipped within 2-3 business days.
- Special order or non-stock products are custom quoted in price as well as delivery time.
- All products are tested against published specification sheets.
- Sales are “Transfer in Bond” transactions. TTB paperwork and shipping are handled by Ultra Pure, LLC.

Signature Spirits USA

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**PRODUCT SPECIFICATION SHEET
BLENDED 3 YEARS OLD
CANADIAN WHISKEY 155 PROOF**



Drums: 55 Gallons
Totes: 275 Gallons
ISO Containers: 6300 Gallons

Specification	Result
Alcohol strength at 20°C	154,8 Proof
Appearance	Typical
Acid (as Acetic Acid)	3 - 10 mg/100 ml max.
Esters (Ethyl Acetate)	4 - 15 mg/100 ml max.
Aldehydes (Acetaldehyde)	0,4 - 2 mg/100 ml max.
Higher alcohols	20 - 90 mg/100 ml max.
Methanol,	4 - 10 mg/100 ml max.
Non volatile residue,	15 - 30 mg/100 ml max.
Aspect	Clear and exempt of material in suspension

Volatiles were determined by GC-FID. This certificate lists typical values for the blended Canadian Whisky it accompanies. The Whisky has been manufactured in accordance with Canadian Food and Drug Regulations.